



German / English www.atngmbh.com

### **Functional description**

The ATN barrel pump is used to convey material out of barrels and hobbocks to the place of use. A scoop piston underpump conveys the material with an up and down stroke. A follower plate is pressed onto the material in the barrel so that the scoop piston underpump can reach it and convey it out of the barrel. It is possible to heat separate zones or the whole system for a more material friendly transport.

#### **Product characteristics**

- Conveying of adhesives, Sealing materials, filling materials out of 20 - 30l containers
- Conveying of low to high viscosity materials, abrasive and aggresive materials
- Assembly of different single components as a standard configuration or customer specific version
- ✓ Available as a heated or unheated version
- Usable as a Stand Alone Version (Supply cabinet included in scope of delivery)
- ✓ Different sizes and configurations possible



### General technical data

Dimensions (WxDxH)	820 mm x 575 mm x 1735 mm (extended 1840 mm)		
Dimension	unheated:	734 mm x 380 mm x 507 mm	
supply cabinet	heated:	935 mm x 460 mm x 385 mm	
(WxDxH)			
Mass (without container)	240 kg		
Diameter			
follower plate	280 mm		
Two-hand operation	Yes		
Operating voltage	230/400 V 3xAC; 24DC		
Voltage level	400 V		
Max. backup fuse	20 A		
Max. temperature	heatable up to 100 °C		
Air supply	5 - 8 bar		
Noise emission	< 78 dB		
Material connection	G 3/4"		
Air connection (pneumatic)	Hose diameter: 12 mm		
Housing material	Steel		
Max. pump pressure	360 bar		
RAM pressure	7,3 kN		



# Delivery volume scoop piston underpump

### At 30 double strokes/min

•	SUP 80	2,4 l/min / 80 cm³ per double stroke
•	SUP 150	4,5 l/min / 150 cm³ per double stroke
•	SUP 260	7,8 l/min / 260 cm³ per double stroke

# Ratio of scoop piston underpump / air motors

	<b>5</b>	Air motors	L LAD 1 ( 0	1112050	1145.000
Medium pump	Delivery volume per double stroke	LMR 125	LMR 160	LMR 250	LMR 320
SUP 80	80 cm <sup>3</sup>	35:1	57:1	-	-
SUP 150	150 cm <sup>3</sup>	17:1	28:1	68:1	-
SUP 260	260 cm <sup>3</sup>	11:1	18:1	44:1	72:1

The use and combination of pump and air motor depends on the material to be pumped and is done individually.

# **Applicable materials**

PVC and other sealants	
SMP-Adhesives	
Silicones	
Epoxy resins	
Butyl rubbers	
PU-Adhesives	
Acrylates	

# Options and functional extensions

Residual quantity-optimized follower plate
Extension to a double barrel pump
Dosing controls
Signal tower "Active", "Ready", "Empty"
Operating extension to IFC 10
Stand Alone version with supply cabinet
Scoop piston underpump in stainless steel available
Encapsulation possible for temperatures > 100 °C

